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## ABSTRACT OF THE INVENTION

A method for extruding a thermoplastic polymer/ wood  
fiber composite utilizes styrene acrylonitrile as the  
principal thermoplastic component. Acrylonitrile  
5 butadiene styrene is used as a stiffener and modifier to  
prevent degradation of a foaming agent's efficacy. The  
method of the invention and the extrusion produced by the  
inventive method are particularly applicable to extrusions  
having high aspect ratio cross-sectional shapes and  
10 extrusions in which the ratio of wall thickness to  
interior volume is large.

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